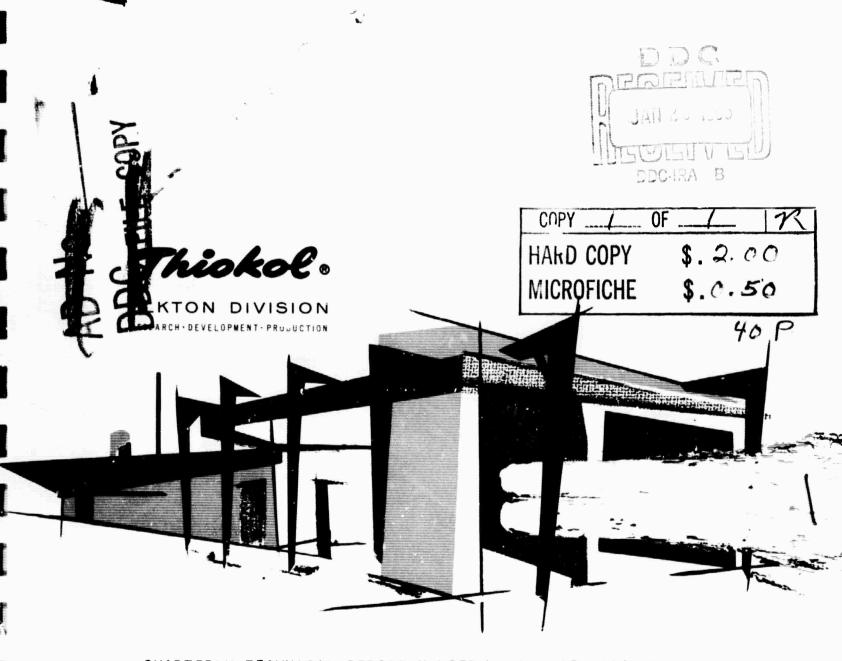
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QUARTERLY TECHNICAL REPORT NUMBER 1 - MAY 15, 1961 THROUGH AUGUST 15, 1961 - EXPERIMENTS FOR THE MEASUREMENT OF THE ACOUSTIC IMPEDANCE OF A BURNING SOLID PROPELLANT

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THIOKOL CHEMICAL CORPORATION ELKTON DIVISION ELKTON, MARYLAND

QUARTERLY TECHNICAL REPORT NUMBER 1

MAY 15, 1961 THROUGH AUGUST 15, 1961

EXPERIMENTS FOR THE MEASUREMENT OF THE
ACOUSTIC IMPEDANCE OF A BURNING SOLID PROPELLANT

CONTRACT NUMBER NONR 3473(00)
ARPA ORDER NUMBER 23-61

OCTOBER 5, 1961

General Manager

FOREWORD

This quarterly report has been prepared by the Elkton Division of Thiokol

Chemical Corporation and describes the initiation of effort on a program to

develop instrumentation and measure the acoustic impedance of a burning solid

propellant.

The studies have been conducted in the research laboratories located at Elkton, Maryland. Contributors to this report are:

- E. S. Stern, Principal Investigator, Research Section
- J. R. Woodyard, Physicist, Research Section
- Dr. A. O. Converse, Program Consultant, Carnegie Institute of Technology

 The studies have been conducted under the general supervision of Dr. G. R.

 Leader, Head, Physical and Analytical Chemistry Group and Dr. C. C. Alfieri,

 Head, Research Section. The Program Manager is M. D. Rosenberg.

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ABSTRACT

This report describes the progress made during the first quarter of this research program to measure the acoustic impedance of a burning solid propellant. Equipment needed to conduct experiments designed to yield information about the mechanism and conditions of combustion instability has been fabricated.

Equations have been used to establish the desired boundary conditions and to serve as a basis for further investigations. The limitations and assumptions used a deriving these equations are discussed.

Results of preliminary experiments using this apparatus are presented.

I. INTRODUCTION

During the development of solid rocket propellant motors, the problem of unstable or oscillatory burning is occasionally encountered. In practice, unstable burning may cause a variety of malfunctions in the rocket motor, the most serious, of course, being complete failure of the propulsion system. Additional penalties which may be incurred when unstable burning is encountered are undesirable modification of motor hardware and serious time delays in the development of critically needed military weapons and space exploration vehicles.

Presently there is no adequate theory that enables the designer to predict the magnitude of the ballistic parameters when unstable burning occurs. The designer must rely on experience and the data accumulated from past rocket motor development programs.

This study, being pursued under contract No. Nonr 3473(00), ARPA Order No. 23-61, is the first phase of a program for measuring the acoustic impedance of a burning solid propellant. Its objective is the evaluation of the feasibility of using a modification of the method developed by O.K. Mawardi¹⁶ for the measurement of the impedance of inert materials (passive tests). This technique will be considered feasible for this program if it can be shown that burning propellant acts as an amplifier for acoustic energy (active tests).

The study consists of four parts:

- 1. The building of the apparatus.
- 2. Determination of the frequency spectrum of the combustion noise.

- 3. Determination of the acoustical characteristics of the apparatus without burning propellant.
- 4. Measurement of the qualitative effect of burning propellant surface on sound over a range of frequencies.

If it can be successfully demonstrated that burning propellant acts as an amplifier, further studies can be conducted to make the measurement quantitative so that the results can ultimately be used to aid in designing stable operating, solid rocket motors more efficiently.

Recent observations of oscillatory combustion^{1, 2, 3} have indicated that the burning rate response is dependent on the acoustic environment at a given point on the burning surface. During unstable performance, the gas oscillations occur in characteristic modes of the combustion chamber ⁴, implying that the acoustic environment varies as a function of the cavity and is therefore related to the location on the propellant burning surface.

Recent theoretical investigations on the mechanism for the coupling of pressure variations with the propellant combustion process have been reported ^{5, 6, 7, 8, 9, 10}. In a solid propellant rocket motor, the acoustic instability is a balance of the acoustic gains and losses in the system ¹¹. One mechanism for energy gain can occur within the thin burning zone, which is capable of amplifying pressure disturbances at the surface ^{12, 13} thereby causing self sustained oscillations to occur when this gain balances the cavity losses. Thus, in a given cavity the tendency to oscillate is most probable when a mode has an acoustic pressure maximum at the surface.

Existing theoretical work has shown the importance of the burning propellant boundary condition (or acoustic impedance) but previous experimental work has not been focused on this point before submission of the program ¹⁴ on which this study is based.

II. BACKGROUND

Previous experimental work on enstable combustion can be divided into two categories: first, the investigation of propellant composition and motor design changes to eliminate unstable burning in motors where it has occurred; and second, attempts to reproduce the phenomenon in the laboratory. A summary of recent work is given in Table I. This summary indicates that no attempt has been made to determine the relationship between pressure and velocity at the propellant surface. This relationship forms the mathematical boundary condition which is the essence of the problem. A summary of theoretical studies is presented in Table II. These studies are concerned with the boundary condition at the burning propellant surface. Treatment of this boundary condition appears to be the main point of disagreement among the several theories proposed by various researchers.

At a technical panel meeting 15 held in March 1961, four laboratory methods for measuring the acoustic impedance of the burning surface of a solid propellant were presented: the shock tube, the transmission line, the Helmholtz resonator, and this investigation - namely, the modification of Mawardi's method 16.

UNSTABLE BURNING - RECENT EXPERIMENTAL STUDIES

Reference	BFL Memo. Report No. 1172 October 1958	personal visit	JANAF Meeting June 1959, p291 Vol IV	JANAF Meeting June 1959, p 233, Vol IV		JANAF Mecting June 1959 p 71, Vol IV	Tech. Prog. Reports 211 and 218			Letter: McClure to Gibson
Object of Work	1. Reproduction of D.C.* Effects in Laboratory	2. Analysis by high speed motion pictures	Reproduction of D. C. * Effects	 Investigate the mechanism of unstable burning 	2. Test suppressants in motor firings	 Investigation of mechanism and means of suppressing unstable burning 	 Evaluation of suppressants by reproducing unstable burning in small test motors 	2. Evaluation of mechanisms, velocity vs. pressure	3. Reproduction of D.C. * effect	 Evaluating the effect of the fit between grain and case by motor firings.
Location	Aberdeen Proving Ground Ballistics Research Lab.		Thiokol Chemical Corp. Redstone, Alabama	Aerojet-General Corporation Sacramento, California		Rohm and Haas Company Redstone, Alabama	NOTS China Lake, California	2	3	A. B. L.
Investigator	L. Watermeir		Brettschneider	Lou, Cheung		Waesche	Price			Angelus

^{*} Unstable burning in which the mean chamber pressure is altered.

TABLE II

UNSTABLE BURNING-SUMMARY OF THEORETICAL STUDIES

Reference		17	18	6	20	21	ß	9
mptions with Regard to Time Process	Uses time dependent equations		Qualitative					×
Assumptions with Regard to Time Process	gsl əmit səmuseA	a const.		a function of	Both		re & Hart 1958-60 X X X X X X X X X X X X X X X X X X X	
Covered	Damping Action of gas Phase					×		
Part of Froblem Covered	A. C. Froblem including Boundaries			×				
t of F	D. C. Effects						×	×
Рал	Burning Propellant Boundary	×	×	×	×		×	×
Year		1949	er 1953	1954	1954		1958-53	1958-60
Investigator		Grad	Smith and Springer	Cheng	Moore - Paslen	Aeroneutronic	Green	McClure & Hart

III. THEORY

The pressure-time traces from solid propellant rocket majors which exhibit unstable operation show that two phenomena are present. The primary phenomenon is a pressure oscillation having a frequency corresponding to an acoustic mode. The second phenomenon, a change in the mean pressure, results from the first phenomenon through an increase in burning rate. These phenomena are referred to as A.C. and D.C. effects, respectively.

The problem of unstable combustion in a rocket motor can be considered to be the same as the problem of acoustic waves in a gas filled cavity, with rather unusual boundary conditions. Cheng¹⁹ treated the problem in this manner, using the rather artificial boundary condition of a centrally-perforated case-bonded grain.

The required boundary conditions are the ratios of the instantaneous sound pressure to the instantaneous velocities at the boundaries of the gas cavity in the rocket motor. This ratio is defined as the specific acoustic impedance,

$$Z = p/\mu$$

The boundaries at which the pressure-velocity relationship must be known to make use of this method are indicated in Figure 1. The conditions at the nozzle have been treated approximately by Crocco^{23} . As was stated previously, the boundary condition (impedance) at the burning-propellant surface is unknown. Attempts to calculate this value have been prevented by lack of information of the kinetics of the reaction and by the complexity of the problem. McClure and Hart ⁶ selected the heat

and mass transfer processes, depicted below in Figure 2, as the slowest and, therefore, most important from an order-of-magnitude estimate of the speed of the various transport and chemical processes.

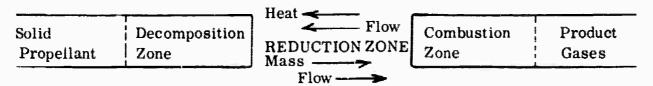


FIGURE 2. HEAT AND MASS TRANSFER PROCESSES

McClure and Hart find that the impedance is a function of 17 variables for a rigid, homogeneous propellant. Applying their treatment to the viscoelasticity and inhomogeneity of the composite propellants increases the complexity of the problem. The impedance as expressed by Cheng appears much simpler. It would however, require a study of the chemical kinetics to verify it. It is, therefore, easier to determine the impedance experimentally than to calculate it. It should be noted that theoretical calculations require data that must be obtained from extremely complicated experiments.

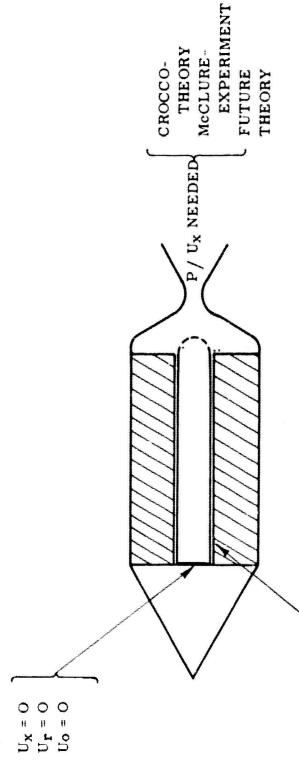
Ux = AXIAL VELOCITY

A-00635

Ur = RADIAL VELOCITY

Uo = CIRCUMFERENTIAL VELOCITY

P = PRESSURE



MAIN POINT OF DISAGREEMENT AMONG THEORIES-IS TO BE MEASURED EXPERIMENTALLY. FIGURE 1. BOUNDARY CONDITIONS

IV. EXPERIMENTAL METHOD

Following a thorough review of several methods of measuring the acoustic impedance ²⁴, the technique developed by O. K. Mawardi ¹⁶ was selected as the experimental approach to the problem. This approach satisfies the requirement that the measurement be made quickly, before the propellant burns out. Combustion products and heat can be removed by modifying the apparatus. Its suitability when a heat and mass source is present will have to be determined in this program.

A sketch of the apparatus is presented in Figure 3. The operation of this apparatus is more easily understood by referring first to Figure 4.

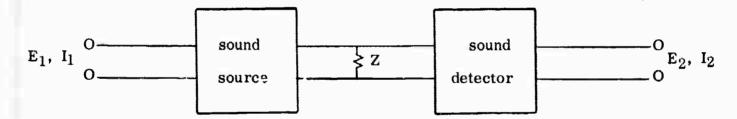
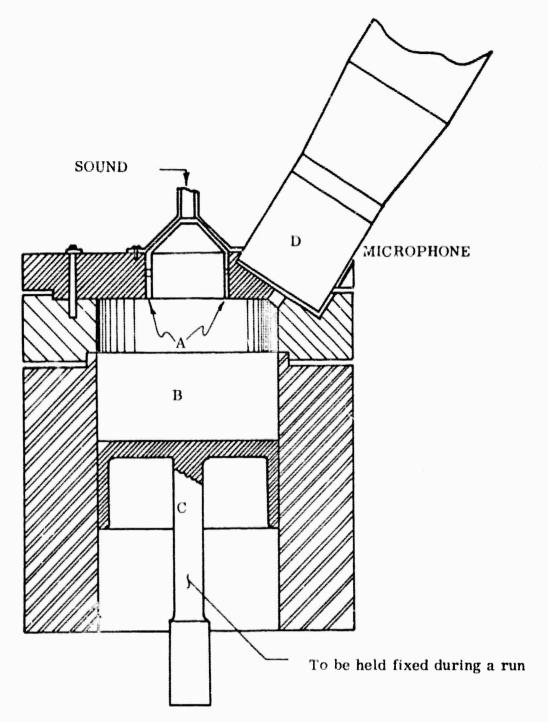


FIGURE 4. SCHEMATIC DIAGRAM OF APPARATUS TO DETERMINE ACOUSTIC IMPEDANCE

As shown in Figure 4, the apparatus consists of an electrically driven sound source connected to a detector through the impedance Z of the chamber; or the impedance of the chamber plus an unknown impedance produced by a sample. The input current I_1 and voltage E_1 to the source and the output current I_2 and voltage E_2 from the detector are directly measurable.



 $z_m = z_1 [1/(E_1/E_2 - 1)]$

Zm = IMPEDANCE OF THE PROPELLANT

- Z₁ IMPEDANCE OF THE CHAMBER
- E1 VOLTAGE FROM PRESSURE PICKUP WITHOUT PROPELLANT
- E2 VOLTAGE FROM PRESSURE PICKUP WITH PROPELLANT

FIGURE 3. APPARATUS TO DETERMINE ACOUSTICAL IMPEDANCE (AFTER MAWARDI)

For a system which can be considered a lumped impedance, a simple relationship, P = IZ, exists, where:

P = pressure developed in the chamber

I = volume current in the chamber

Z = impedance of the system.

A volume current is injected into the chamber with rigid walls and the pressure,

 $P_i = IZ_1$, is noted where:

$$\frac{1}{Z_1} = \frac{1}{Z_C} + \frac{1}{Z_O}$$

 $Z_c = impedance$ of the chamber air volume

 Z_0 = input impedance of source and detector.

The procedure is repeated with one of the walls lined with the sample material whose impedance \mathbf{Z}_m is to be determined. A new pressure $P_2 = I\mathbf{Z}_2$ results, where:

$$\frac{1}{Z_2} = \frac{1}{Z_c} + \frac{1}{Z_o} + \frac{1}{Z_m}$$

If the system is linear and E_2' and E_2'' are the corresponding outputs from the detector for a constant input current I, the expressions reduce \cdot :

$$Z_{m} = Z_{c} \left[\frac{1}{\frac{E'_{2}}{E''_{2}} - 1} \right] \left[\frac{1}{1 + \frac{Z_{c}}{Z_{o}}} \right]$$
 (1)

Where:

 $\mathbf{E}_{2}^{'}$ - voltage from microphone without sample

E'' - voltage from microphone with sample

Z_c - impedance of chamber without unknown, (YP)/j W V)

 ${\bf Z_0}$ - parallel combination of the input impedances of source and detector.

Constructing the apparatus so that $\rm Z_{\mbox{\scriptsize c}}/\rm Z_{\mbox{\scriptsize o}}\mbox{<<1,}$ equation (1) reduces to

$$Z_{\mathbf{m}} = Z_{\mathbf{c}} \left[\frac{1}{\frac{\mathbf{E}_{2}^{1}}{\mathbf{E}_{2}^{1}} - 1} \right]$$
 (2)

Since Z_1 can be calculated and E_2' and E_2'' measured, Z_m can be determined. For the active tests, the unknown is burning propellant and it is assumed that these same equations apply.

The outputs E_2' and E_2'' are measured both in magnitude and phase. The phase angle is referred to the input current I_1 , which is maintained constant throughout the experiment. Therefore,

$$\frac{\mathbf{E}_{2}^{\prime}}{\mathbf{E}_{2}^{\prime\prime}} = \left| \frac{\mathbf{E}_{2}^{\prime}}{\mathbf{E}_{2}^{\prime\prime}} \right| \frac{\mathbf{e}^{\mathbf{j}\emptyset_{1}}}{\mathbf{e}^{\mathbf{j}\emptyset_{2}}} = \mathbf{\beta}\mathbf{e}^{\mathbf{j}\emptyset}$$

substituting in expression (2)

$$z_m = z_c (1/\beta e^{j\emptyset} - 1)$$

Analysis shows that the pressure distribution inside the cavity is uniform for a ring source. Since the pressure distribution is uniform, the enclosure may be represented by a lumped impedance Z. The analysis as being experimentally verified.

Linearity means that for every element in the system, the response is proportional to the excitation. This is a property which must be 'built in' the system and experimentally demonstrated. This property is also being experimentally verified.

A. Relationship Between Impedance and Amplification

Morse 25 shows that the ratio between the reflected and incident energy (i.e., the rate at which energy is transmic'ed along a wave) for normal incidence is

$$\left|\frac{\mathbf{P_r}}{\mathbf{P_i}}\right|^2 = \left|\frac{\frac{\mathbf{Z}}{1 - \rho \mathbf{c}}}{\frac{1}{\rho \mathbf{c}}}\right|^2$$

For amplification,

$$\left|\frac{\mathbf{p_r}}{\mathbf{p_i}}\right|^2 > 1$$

Let Z = R + j X, then have

$$\left|\frac{1 - \frac{R}{\rho c} - j \frac{X}{\rho c}}{1 + \frac{R}{\rho c} + j \frac{X}{\rho c}}\right|^{2} > 1$$

$$(\rho c - R)^{2} + X^{2} > (\rho c + R)^{2} + X^{2}$$

$$\cdot$$
 - R>R, i.e. R

The necessary and sufficient condition for amplification is that the real part of the acoustic impedance be negative.

B. Significance of the Phase Angle &

The following expressions from lumped acoustic impedance theory are valid for the frequency ranges to be investigated.

$$Z_c = -\frac{\gamma_{p_j}}{2\pi f V}; \quad Z_m = Z_1/(\beta e^{j\emptyset} - 1) \quad \text{where} \quad \beta e^{j\emptyset} = \left| \frac{E_2'}{E_2''} \right| e^{j(\emptyset_1 - \emptyset_2)}$$

Let
$$Z_m = R + j X$$

$$Z_{\mathbf{m}} = \left[\frac{\mathbf{Y}Pj}{2\pi \mathbf{f}\mathbf{V}} \right] \cdot \left[\frac{1}{\beta e^{j\mathbf{0}} - 1} \right]$$

$$Z_{\mathbf{m}} = \begin{bmatrix} \mathbf{Y} \mathbf{P} \mathbf{j} \\ 2\pi \mathbf{f} \mathbf{V} \end{bmatrix} \cdot \begin{bmatrix} \mathbf{1} \\ \mathbf{\beta} \cos \mathbf{\emptyset} - \mathbf{1} + \mathbf{j} \mathbf{\beta} \sin \mathbf{\emptyset} \end{bmatrix}$$

$$Z_{\mathbf{m}} = \begin{bmatrix} -\mathbf{y} P \mathbf{j} \\ 2^{\pi} \mathbf{f} \mathbf{V} \end{bmatrix} \cdot \begin{bmatrix} \frac{\beta \sin \emptyset + \mathbf{j} (\beta \cos \emptyset - 1)}{(\beta \cos \emptyset - 1)^2 + (\beta \sin \emptyset)^2} \end{bmatrix}$$

$$R = \left[\frac{-\mathbf{y}P}{2\pi fV}\right] \cdot \left[\frac{\beta \sin \emptyset}{(\beta \cos \emptyset - 1)^2 + (\beta \sin \emptyset)^2}\right]$$

$$X = \left[\frac{-YP}{2^{\pi}fV}\right] \cdot \left[\frac{\beta \cos \emptyset - 1}{(\beta \cos \emptyset - 1)^2 + (\beta \sin \emptyset)^2}\right]$$

It has been established that for Z=R+jX, R is negative when amplification occurs at the surface being considered. From the expression for R it can be concluded that R is negative only if $\sin \emptyset$ is positive, i.e., $0<\emptyset<\mathbb{R}$.

As a result of this analysis, the feasibility of a modified Mawardi's method can be determined while the experiment is in progress. This will be done by using a phase meter with a recorder.

C. Established Criteria

- 1. Both amplitude and phase measurement are necessary for determination of impedance.
 - 2. Amplification occurs when the real part of the impedance is negative.
- 3. The real part of the impedance is negative only if the phase angle Ø is $0 < \emptyset < \pi$.

V. DESCRIPTION OF APPARATUS

A. Sound Chamber

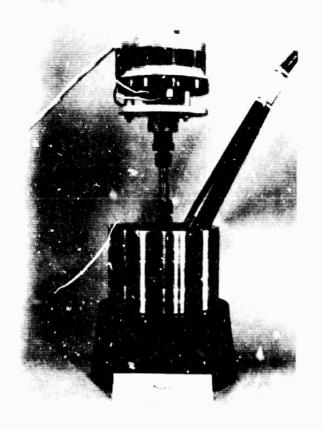
The sound chamber assembly with the driver and microphone used for initial testing is shown in Figure 5. This sound chamber is capable of accepting a two inch diameter by one-half inch thick sample.

The sound chamber itself (Figures 6 and 7) consists of: (a) a head plate to which the driver unit, ring source and microphone pick-up are attached, (b) an interchangeable body having a cylindrical cavity (bodies have lengths of 0.697 inch, 1.098 inches, and 2.296 inches), and (c) a base plate. To prevent pressure leaks, O-ring seals are used between components. The head plate is aligned with the body by dowel pins and the assembly is held rigid with three cap screws.

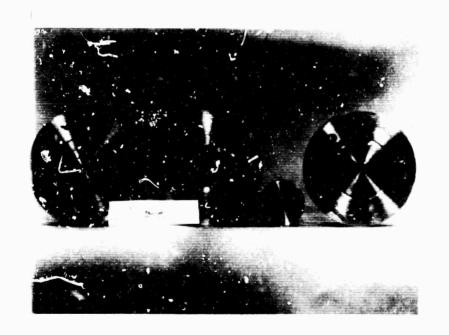
The sound from the driver is transmitted through a copper wire filled tube (1/4 inch I.D) to the ring source. The ring source is an integral part of the head plate and is realized by suspending a spool within the head. Alignment is maintained by positioning the spool with centering pegs. The annular opening (0.027 inches) is also packed with copper wire. The clearance is such that sound is afforded a continuous passage.

The pressure detector, a dyamic microphone, is attached to the head plate in such a manner that the end of the probe is flush with the inner face.

Care must be taken to insure airtight joints since leakage would introduce serious errors in the measurements. Massive construction was employed as cavities with thin walls could easily be affected by extraneous noise.



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FIGURE 5. SOUND CHAMBER WITH DRIVER AND MICROPHONE



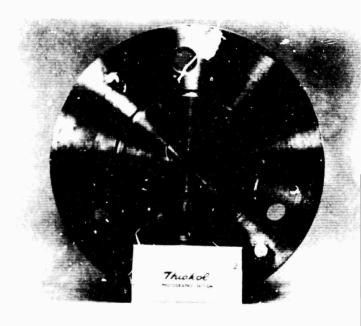
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FIGURE 6. (LEFT TO RIGHT).

HEAD PLATE, BODY, SAMPLE

DISC AND BASE OF SOUND

CHAMBER.



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FIGURE 7. HEAD PLATE CLOSE-UP SHOWING ANNULAR OPENING FOR SOURCE, PROBE TUBL FOR MICROPHONE, "O" RING GROOVE AND DOWEL PINS.

B. Electrical

A photograph showing the general appearance of the electronic instrumentation is presented in Figure 8. A block diagram of the passive experimental instrumentation is shown in Figure 9. The amplifiers for the driver unit and the microphone are of conventional type, exhibiting excellent frequency response and low hum level.

The essential components of the instrumentation that are now being used are listed below.

Ad-Yu Electronics, Phase Meter, Type 405
Bruel and Kjaer, Audio Frequency Spectrometer, Model 2111
Bruel and Kjaer, Condenser Microphone, Type 4134
Bruel and Kjaer, Probe Microphone Kit, Type VA 0040
Bruel and Kjaer, Cathode Follower, Type 2615
Precision, Voltmeter, Model 98 MCP
Hewlett-Packard, Audio Oscillator, No. 201C
McIntosh, Amplifier, Type MC-60
Electronic Measurements Company, Voltage Regulator, Model 260 AM

C. Procedure

With the apparatus connected as shown in the block diagram (Figure 9) the oscillator and amplifier voltages are set with the oscillator turned to 1000 c/s. E' and \emptyset are recorded as a function of frequency with the rigid termination. The sample whose impedance Z_m is to be determined is inserted as the termination. E' and \emptyset_2 are recorded. The qualitative value of Z_m is obtained by referring to the bipolar chart and multiplying the solutions of the inversion of the vector $\text{gej}\emptyset_{-1}$ by Dj, when D is a constant whose values depend on the length of the chamber body and the correction factors 27 .

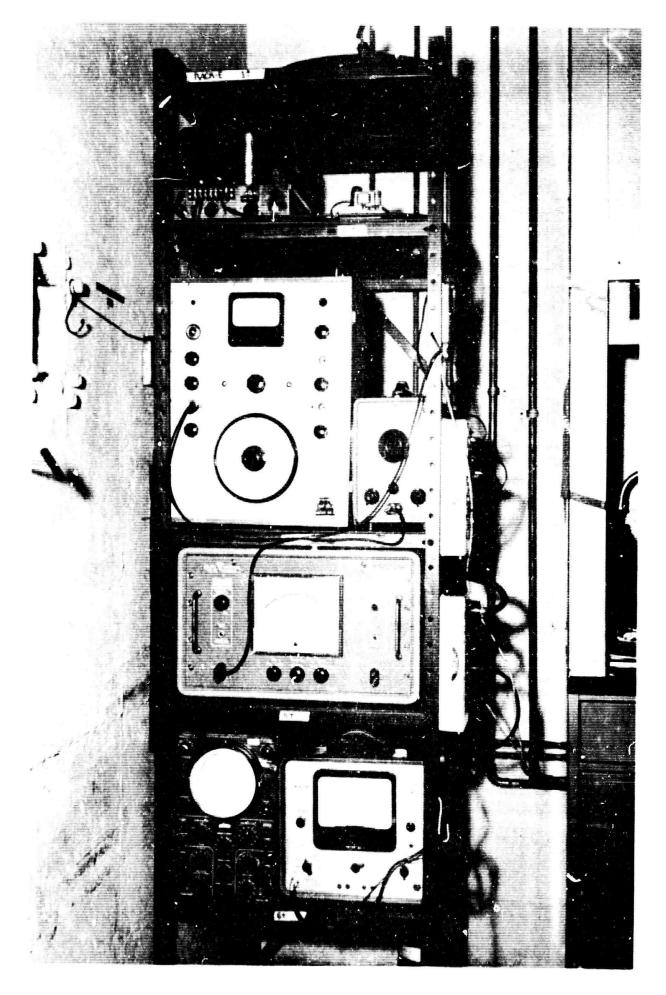


FIGURE 8. INSTRUMENTATION FOR THE MEASUREMENT OF THE ACOUSTIC IMPEDANCE OF A BURNING SOLID PROPELLANT

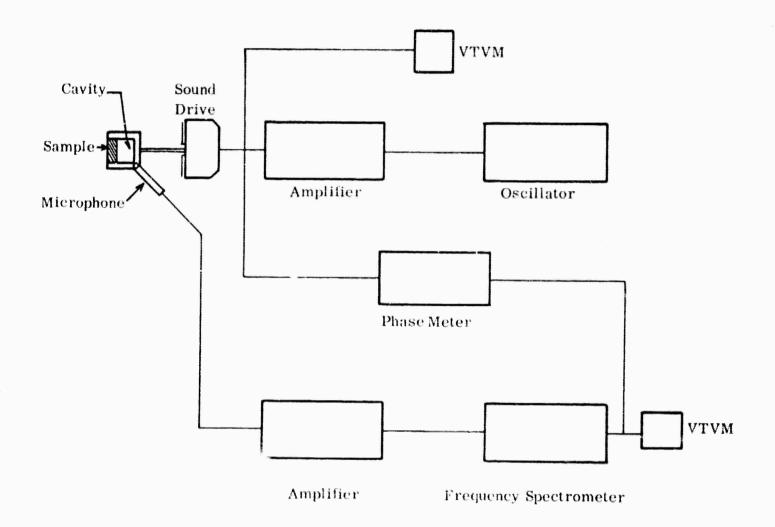


FIGURE 9. BLOCK DIAGRAM OF PASSIVE EXPERIMENTAL INSTRUMENTATION

VI. PASSIVE TESTS

In order to obtain familiarity with the operating techniques and problems, equipment was assembled so that Mawaidi's experiment could be duplicated. In this preliminary phase, it was anticipated that a similar test specimen could be used to 'calibrate' the sound chamber. However, the sample material used by Mawardi, a Celotex C-4, is no longer being manufactured.

Several passive tests were conducted with acoustical materials. The measured impedance values were essentially in agreement with those reported in the literature. A comparison of data for samples of Johns Manville 'Airacoustic' with results reported by L. L. Ber mek is shown in Figure 10. The observed differences are believed to be due to the low acoustic impedance microphone that was used. Another cause for the differences observed is the thickness of sample used; Beranek used a one inch thick sample while, for this investigation, a one-half inch thick sample was used. A high acoustic impedance microphone (Bruel and Kjaer, condenser microphone, type 4134) has been integrated into the instrumentation and it is anticipated that results in closer agreement with Beranek's will be obtained in subsequent tests.

Samples of materials tested in our sound chamber are being sent to T. A.

Angelus at Allegany Ballistic Laboratory to determine impedance values using a standing wave apparatus. This independent check on our results by a different technique will strengthen the confidence in the Elkton method and experimental technique.

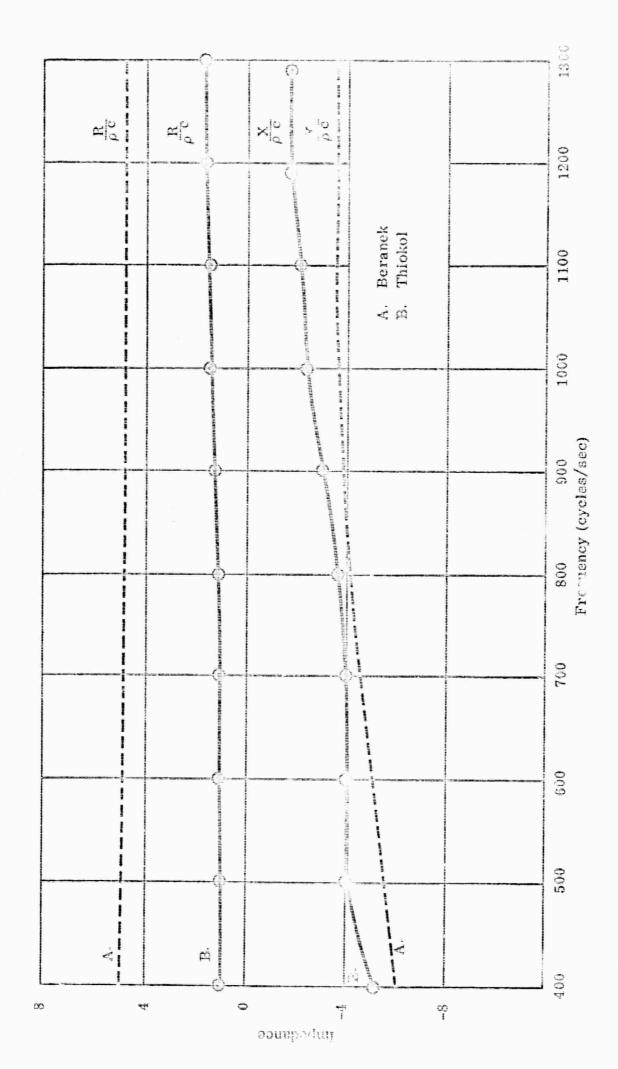


FIGURE 10. IMPEDANCE AS A FUNCTION OF FREQUENCY FOR JOHNS-MANVILLE 'AIRACOUSTIC', SPECIFIC IMPEDANCE, $\mathbf{Z} = \frac{\mathbf{R}}{\rho \, \mathbf{c}} + \mathbf{j} \, (\frac{\mathbf{X}}{\rho \, \mathbf{c}})$.

Under the auspices of the American Society for Testing Materials, Committee C-20 conducted a 'round robin' series of impedance tube tests in 1952. The test program involved the measuring of the acoustical properties of materials by several laboratories. We have requested samples of the materials used and the results of the 'round robin' tests from the Celotex Research Laboratory.

To reduce the tedious computation time required to obtain the impedance values from the raw experimental data, a bipolar chart has been constructed. With this chart, impedance values can be obtained immediately by referring to the parametric curves which are expressed in terms of the data. In constructing the bipolar chart, values were programmed on an IBM-650 and the computer output fed to a Benson-Lehner electroplotter.

VII. ACTIVE TESTS

For initial tests it would be desirable for the propellant selected to have the following characteristics: low burning rate; instability history at low frequency; and a clean exhaust. A survey of propellants possessing these properties was undertaken. Using information obtained during previous rocket motor development programs, several candidate formulations were selected for further consideration. These include polysulfide formulations T-17E2, TRX-135, and T-22, and urethane formulation TP-G-3013A, each of which has evidenced varying degrees of combustion instability when used in motors having specific geometries conducive to such instability. The urethane formulation and its possible modifications currently appear to offer the most desirable combination of desired properties.

An uninstrumented model of an active sound chamber having the same internal dimensions as the passive chamber was constructed and samples of highly aluminized and non-aluminized propellants were fired. From these preliminary tests, qualitative information was obtained on the temperature gradients in the chamber, deposition of condensed particles on the chamber walls, ease of sample ignition and pressure shock due to ignition. Photographs of the chamber after tests conducted with aluminized and non-aluminized propellants are shown in Figures 11 to 15. As might be anticipated, the relative condensed particle build-up on the chamber walls was greater when propellants containing aluminium were fired. (Compare Figure 11 with Figure 14 and note blockage of port). Tempilac, a temperature sensitive paint, was applied to the chamber before firing and indications of the temperature gradient were obtained by examination of the Tempilac-coated metal parts after each test.

Mathematical determination of the gas flow criteria for the system, pressure build-up, consideration of ignition characteristics, and perforated plate sizing will be accomplished in conjunction with the selection of a preliminary sample propellant.

FIGURE 11. PARTICLE DEPOSITION ON CHAMBER WALLS - ALUMINIZED PROPELLANT

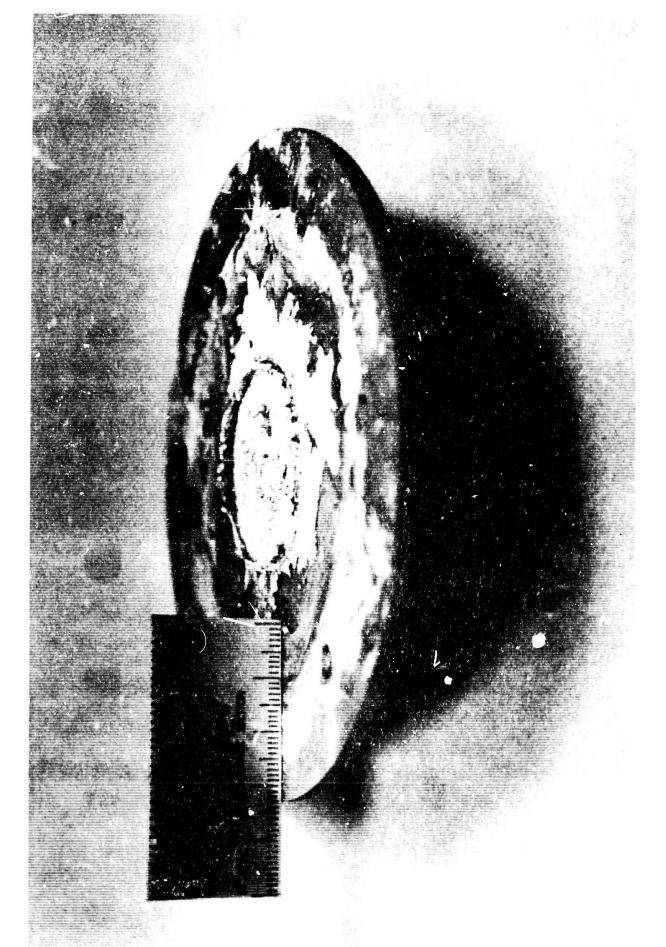


FIGURE 13. PARTICLE DEPOSITION ON CHAMBER WALLS - ALUMINIZED PROPELLANT



961084 LIGURE 14. PARTICLE DEPOSITION ON CHAMBER WALLS - NON-ALUMINIZED PROPELLANT



961085 FIGURE 15. PARTICLE DEPOSITION ON CHAMBER WALLS NON-ALUMINIZED PROPELLANT

NOMENCLATURE AND KEY TO SYMBOLS

Z = acoustic impedance

 Z_1 = impedance of chamber air volume, $(YP)/(J^{-j}V)$

Z₀ = parallel combination of the input impedances of source and

detector

 Z_{m} = impedance of sample

P = amplitude of static pressure

 P_r = amplitude of reflected pressure wave

P_i = amplitude of incident pressure wave

p = instantaneous sound pressure

 \emptyset_1 = microphone voltage phase angle with rigid termination reference

to driver voltage phase angle

 \emptyset_2 = microphone voltage phase angle with sample termination reference

to driver voltage phase angle

 \emptyset = $\emptyset_1 - \emptyset_2$

c = speed of sound

density of gas

 μ = particle velocity

 ω = angular frequency, $2 \pm f$

V = volume of the cavity

ratio of specific heats

 E_2' = voltage from microphone with rigid termination

 E_2'' = voltage from microphone with sample termination

 $j = -\sqrt{-1}$

f = frequency

A = area of sample surface

ρc = characteristic impedance of gas in chamber

R = resistive part of impedance, real part of Z

X = reactive part of impedance, imaginary part of Z

L = chamber length

 $\beta = \left| \frac{E_2'}{E_2''} \right|$

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